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Domenico [IT/IT]; Località San Pietro, 88, Frazione Berroni, I-15030 Rosignano Monferrato (IT).

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(74) Agents: **JORIO, Paolo et al.**; Studio Torta S.r.l., Via Viotti, 9, I-10121 Torino (IT).

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(71) Applicant (*for all designated States except US*): **PERCIVALLE SPECIAL CONVERTING S.A.S. DI PERCIVALLE BARBARA E C.** [IT/IT]; Località San Pietro, 88, Frazione Berroni, I-15030 Rosignano Monferrato (IT).

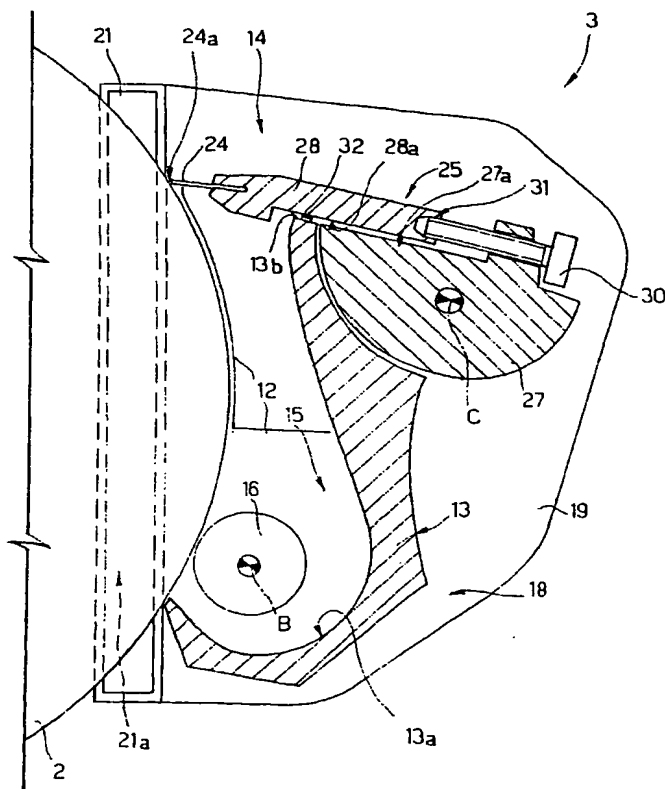
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(72) Inventor; and

(75) Inventor/Applicant (*for US only*): **PERCIVALLE,**

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(54) Title: **INKING AND DOCTOR UNIT FOR A ROTOGRAVURE PRINT AND SPREAD ASSEMBLY**



(57) Abstract: An inking and doctor unit for a rotogravure print and spread cylinder includes a casing (13); a doctor assembly (14); and an inking chamber (15) bounded by a concave inner surface of the casing (13) and at least partly by the doctor assembly (14). The casing (13) and the doctor assembly (14) form a box body (18) closed except for one side engaging a print cylinder (2) having a first axis (A); and the doctor assembly (14) has a doctor (24) mounted to lie flat with respect to a lateral surface (11) of the print cylinder (2), when the box body (18) engages the print cylinder (2).



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